

**TURBULATOR WITH OFFSET LOUVERS AND METHOD OF MAKING SAME****ABSTRACT OF THE DISCLOSURE**

A turbulator with offset louvers and method of  
5 making the same for a heat exchanger includes a plurality  
of corrugated fins each having a base extending laterally  
and longitudinally in a strip. The turbulator also  
includes a plurality of louvers spaced along the base and  
extending longitudinally and generally perpendicular to the  
10 base in an alternating manner, the louvers being rolled in  
a direction parallel to a longitudinal axis of the strip.

RECORDED BY AUTOMATIC TELETYPE